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Machine Datasheet



Spencer Halstead MLK1500-1 Airless Single Wheel Ø1.5M Table Blast Machine



Stock No SE1082

Manufacturer Spencer Halstead

Model MLK-1500-1

Year of Manufacture 1998 Serial W99268

Condition From a working environment, Excellent Condition

Work Envelope (WxDxH mm) Ø1500 x 1000mm high

Work Handling Method Rotary Table
Other Info Inc Dust Collector

Location Our Central Warehouse, Aldridge, UK

External Dimensions (WxDxH mm) 2000 x 3150 x 4250mm (TBC)

Description

Rotary table shot blast machines from the Wheelabrator Group offer total flexibility in your shot blast operations. Whether you are cleaning welded fabrications, cleaning and de-flashing castings, or shot peening components, the Rotary table, can help reduce the production time required.

- This is a batch type machine where one batch of parts moves in, starts rotating, gets blasted and moves out, parts get blasted with either one blast wheel.
- The wheel placement allows for multiple impacts on the part, not just one! This ensures that any part whether





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short, tall, wide, or narrow is effectively blasted.

Typical applications for this type of machine

- Rust and heat scale removal
- Paint stripping
- Surface texturing
- Reparation for painting,
- Bonding and plating
- Corrosion removal
- Deburring,
- Deflashing
- Cleaning
- Cosmetic finishing

Further design enhancing features include:

- Extremely compact design, minimum floor space required,
- Totally self contained, includes dust collector, separator, filtration system
- No special foundations required,
- No extra ducting needed
- Clam shell' door design allows easy loading with fork lift truck or overhead crane
- Full safety interlocks
- Automatic in operation
- Low noise levels
- Heavy duty construction for the most demanding of environments

Machine specification for the MLK 1500-1

- Maximum diameter of table (mm): 1500
- Operating height of table (mm): 750
- Maximum workpiece weight (kg): 2500
- Maximum workpiece height (mm): 1000
- Number of blast wheels and power (kW): 1 x 7.5kW 3000 rev/min.
- Overall height (mm): 4310 (TBC)
- Rotational speed of table 27rpm 0.55kW x 700 rev/min geared motor drive.
- Material of table: Manganese
- Ventilation requirements (M³/Hr): 1500
- Material of Protective lining Manganese/Cast alloy
- 'Guardmaster' cam operated interlock switches

Photographs taken prior refurbishment. Our refurbishment service is not available on all machines.





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