

## Osro Canning DB50 Twin Drum Barrelling Machine



Stock No	<a href="#">VV1109</a>
Manufacturer	<a href="#">Osro</a>
Model	DB50
Capacity	2 x barrels of 400mm AF x 200 wide
Type	Horizontal barrelling machine
Other Info	Variable speed unit 15-55 rpm
Location	Our Central Warehouse, Aldridge, UK
Weight (kgs)	325
External Dimensions (WxDxH mm)	1100 x 900 x 200.

### Description

This twin barrel Osro Canning DB50 is a heavy duty industrial quality construction to support media on part, part on part and steel ball burnishing finishing applications. Standard barrel sizes of 400mm A/F with 2 compartments per machine.

The machine is mainly used for removing burrs and polishing the surface of parts of different kinds of products in such trades and industries as hardware parts, turned parts, instruments and apparatus, watches and clocks, bicycles, sewing machines, hydraulic and pneumatic devices, bearings, automobiles, electric appliances, plastics, ceramics, non-ferrous metals and precious handicrafts.

The barreling unit gives excellent results for polish and deburring in the processing of irregularly shaped parts. This type



of polisher - deburrer is ideal for the surface finishing of large quantities of small-sized parts.

The DB-series of heavy-duty horizontal barrel finisher offers one the most versatile machines to handle a broad finishing range of finishes on differing materials from hardened steel to soft non-ferrous metals and from rough deburring to high luster burnishing.

**STANDARD FEATURES INCLUDE:**

- Heavy-duty Industrial quality construction to support finishing applications such as ball burnishing and part on part finishing.
- Twin barrels both 400mm AF x 200 wide
- Parts catchment trays
- Abrasive resistant wear lining
- Barrel jog facility
- Manual variable speed 15 - 55 rpm.
- A safety interlock barrel guard prevents the automatic operation of the barrel with the guard open.

**Photographs taken prior refurbishment. Our refurbishment service is not available on all machines.**