

[illegible]

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TIMES STA. USE Cycle Time: 6:34 Production: 9.15 FBars: 21 FBar Bases: 3, 6, 8, 9, 10, 12, 13, 17, 20, 23, 24, 25, 26, 27, 28, 29, 30, 31,

04:52 1 Load/Unload
 02:13 3 Wax
 01:31 4 CFR
 01:12 5 CFR
 01:53 6 CFR
 02:01 7 Chromic Acid
 05:18 8 Pre-Soak
 05:13 9 Soak Clean
 02:10 10 Rinse
 05:21 11 EClean Anodic
 05:33 12 EClean Cathodic
 01:21 13 CFR
 01:00 14 CFR
 01:38 15 CFR
 02:03 16 Acid
 01:59 17 CFR
 02:24 18 CFR
 01:02 19 CFR
 02:02 20 CFR
 02:09 21 CFR
 02:10 22 DORinse
 73:38 23 Nickel
 73:38 24 Nickel
 73:38 25 Nickel
 73:38 26 Nickel
 73:38 27 Nickel
 73:38 28 Nickel
 73:38 29 Nickel
 73:38 30 Nickel
 73:38 31 Nickel
 73:38 32 Nickel
 73:38 33 Nickel
 73:38 34 Nickel