

PLANT DESCRIPTION	MANUAL CLEANING LINE
Dimensions	5514mm long x 1500mm wide

STATION NO.	PROCESS	TEMPERATURE °C	TANK SIZE			TANK MATERIAL	THERMAL INSULATION	EXTERNAL PROTECTION	HEATING	TANK LID	FILTER PUMP	WATER SOURCE	EXHAUST	RECTIFIER (Amps)	RECTIFIER (Volts)	ANODE	CATHODE
			LENGTH	WIDTH	DEPTH												
1	Cleaner	75	500	600	1000	SS	YES	YES	YES	YES			YES	200	12	YES	YES
2	Cleaner	50	500	600	1000	SS	YES	YES	YES	YES			YES	Common	Common	YES	YES
3	Cleaner	50	500	600	1000	SS	YES	YES	YES	YES			YES	Common	Common	YES	YES
4	Zincate	30	500	600	1000	PPS	YES	YES	YES	YES			YES				
5	Counterflow Rinse		500	600	1000	PPS											
6	Counterflow Rinse		500	600	1000	PPS					YES						
7	Blackening Solution		500	600	1000	PPS				YES			YES				
8	Dewatering Oil		500	600	1000	PPS				YES			YES				