

PLANT DESCRIPTION	Manual Acid Plating & Anodising Line
Dimensions	4971mm long x 1500mm wide

STATION NO.	PROCESS	TEMPERATURE °C	TANK SIZE			TANK MATERIAL	THERMAL INSULATION	EXTERNAL PROTECTION	HEATING	COOLING	AGITATION	TANK LID	WATER SOURCE	EXHAUST	RECTIFIER (Amps)	RECTIFIER (Volts)	ANODE	CATHODE
			LENGTH	WIDTH	DEPTH													
1	Hot Air Dry	95	500	600	1000	SS	YES	YES	YES		FAN							
2	Hot Water Rinse	90	500	600	1000	SS	YES	YES	YES			YES		YES				
3	Hard Anodise	TBC	500	600	1000	PPS	YES	YES	YES	YES	PUMP	YES		YES	300	100	YES	YES
4	Counterflow Rinse		500	600	1000	PPS							YES					
5	Counterflow Rinse		500	600	1000	PPS												
6	Acid Plate		500	600	1000	PPS					AIR	YES		YES	Common	Common	YES	YES
7	Acid Plate		500	600	1000	PPS					AIR	YES		YES	Common	Common	YES	YES
8	Acid Plate		500	600	1000	PPS					AIR	YES		YES	Common	Common	YES	YES